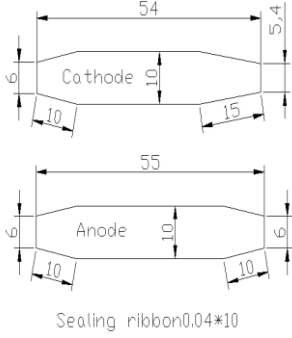
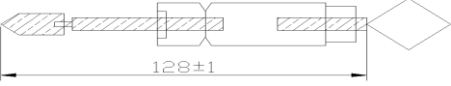


DISPATCH FORM()			PO#		
			S/N		
Process	Description	Material	Qty	Check	Date&Sign
A1	清洗	Anode25-40	1	Y or N	
		Cathode10-18	1		
		JA6*64	1		
		JC6*60	1		
		JR6*42	2		
	酒精清洗	PT ribbon,PT wire		Y or N	
		Ta wire	1m		
A2	钼片裁切	Sealing ribbon 0.04*10	5		
		Sealing ribbon 0.04*10	5		
		备注:按照右图裁切			
A3	焊接	JA6*64	1	Y or N	
		JC6*60	1		
		DW18*0.5	1		
		DW12*0.5	1		
		MSW5.3*17-5	2		
	钼丝成型	Ta wire	1m		
A4	烧氢	Anode25-40	1	Y or N	
		Cathode10-18	1		
		Sealing ribbon 0.04*10	10		
		JA6*64	1		
		JC6*60	1		
A5	刷粉, 高频烤	Anode25-40	1	Y or N	
		Cathode10-18	1	Y or N	
		Ta wire	1m	Y or N	
A6	玻璃抛光, 退火	BD72525	1	Y or N	
		BD71819	1		
		BD61714	2		
		IN62240A	1		
		IN62240C	1		
A7	阳极组装 (94-95) :				
	阴极组装 (73-74) :				
		Version:	Approved by:		Page1/2
			Audited by:		

DISPATCH FORM()			PO#		
			S/N		
Process	Description	Material	Qty	Check	Date&Sign
A8					D(80)= L(90)= A(33)= C(28)=
A9	Exhausting	Bake Bulb at 1200°C	Fill H	50kPa	
A10	Roll Seal	Arc gap(7.5±0.25)		Y or N	
A11	退火处理	应力测试		Y or N	
A12	切除两头			Y or N	
	焊接引线	7*3*79/0.1	60 60	Y or N	
	Dosing	MERCURY	(uL)		
A13	Filling	XENON	Vacuum Pressure<10E-5		
			Xenon Pressure(20kPa)		
		Cutting Tube	Length(10±2mm)		
A14	序列化	序列号码S/N:			
	装灯头	BA 33.5*50-10.5	+	LCL	
		BC 33.5*50-9.8	-	L	
A15	刷金漆	Anode Side	Cathode Side		
	阳极"上"测试	Power Setting	5kw		
		Voltage Measuring	51-59V		
		Current Measuring	92A		
A16	灯组装	Ni-Cu out line	320	7*7*18/0.18	
		Terminal	1	M10*1-11	
		Lug	1	22-10	
	包装	参照上图		Y or N	
		Version:	Approved by:		Page2/2
			Audited by:		